



Hot rolled slit strip

Sheet metal, cold rolled

Slit strip, galvanized



Wilke GmbH

06/2025



A company of the Risse + Wilke company group





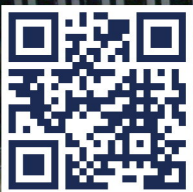
A warm welcome to Wilke GmbH

We would like to introduce our company as a part of the Risse + Wilke Group. Besides the cold rolling mill and the special-steel service center our slit steel company in Hagen-Eilpe offers you:

Hot rolled slit steel slit strip in coils, in large and small quantities, with the shortest delivery times, if needed within one day and sheet metal as well.

On our slitting lines we produce primarily for the direct processing industry, such as automotive suppliers, metal goods manufacturers, the construction industry, profile manufacturers and stamping companies in general.

Your Wilke Team





Hot rolled Slit strip

Tightest thickness tolerances ... on request

Grades, dimensions, delivery form

Grades	DD 11 - DD 14	acc. to EN 10111
	S 235 JR - S 355 JR	acc. to EN 10025
	S 300 MC - S 550 MC	acc. to EN 10149 - 2
Dimensions	Strip width ≤ 4 mm	from 20 mm to 1490 mm
	Strip width > 4 mm	from 30 mm to 1490 mm
	Strip thickness	from 1.25 mm to 6.00 mm
	Coil weight	max. 20 Kg/mm strip width
	Strength	$\leq 750 \text{ N/mm}^2$
	Raw material coil weight	up to 30 to





Cold rolled Sheet metal

Cold rolled soft grades and selected
micro-alloyed grades, more on request.

Grades, dimensions, delivery form

Grades	DC 01 - DC 04	acc. to EN 10130
	HC260LA - HC420LA	acc. to EN 10268
Dimensions	Strip width	from 20 mm to 1490 mm
	Strip thickness	from 1.25 mm to 3.00 mm
	Coil weight	max. 20 Kg/mm strip width
	Strength	$\leq 750 \text{ N/mm}^2$
	Raw material coil weight	up to 30 to





Galvanized Slit strip

Hot-dip galvanized surface,
high corrosion protection, DX51 to DX56

Grades, dimensions, delivery form

Grades	DX51 - DX56	acc. to EN 10346/10143
	Conditions	from 100 to 275 g/m
Dimensions	Strip width	from 20 mm to 1490 mm
	Strip thickness	from 1.25 mm to 3.00 mm
	Coil weight	max. 20 Kg/mm strip width
	Strength	$\leq 750 \text{ N/mm}^2$
	Raw material coil weight	up to 30 to





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Sales: -54
-55

Raw material: -57

Processing: -52

Operations/Technology: -59

Accounting/Reception: -50

Human Resources: -51

